



BOLTJES GROUP

YOUR COMPLETE PARTNER IN TUBE PROCESSING AND TUBE BENDING

ABOUT US

- Boltjes Group was founded in 1988 by Mr. Hillebrand Boltjes as a processing tubes and profiles and as a processing sheet metal. These two production operations are independent now.
- Boltjes Group is made up of **Boltjes Serial Production** – the company's registered office being located in Deventer in the Netherlands, **Boltjes International** - the manufacturing plant in Červený Kostelec in the Czech Republic and a logistics network of warehouses all over the EU.
- Until 2005, 100% of products produced by Boltjes Group was supplier for use in the heating industry. **Expansion of the Boltjes Group is marked by the following milestones →**



BOLTJES GROUP MILESTONES

- **1998** - Construction of the first part of the industrial hall in Červený Kostelec (Czech Republic)
- **2002** - Construction of the second part of the industrial hall in Červený Kostelec (Czech Republic)
- **2005** - Commencement of the first projects for the automotive and agricultural industries
- **2007** - The registered office of Boltjes Serial Production in the Netherlands was relocated from Amersfoort to Ermelo
- **2008** - First projects in the medical segment
- **2012** - Management buyout by Mr. Ivor Poprach in order to continue and develop the existing business.
- **2012** - New job orders for the sanitary industry
- **2014** - New storage facilities were built in Červený Kostelec (Czech Republic)
- **2024** - The registered office of Boltjes Serial Production in the Netherlands was relocated from Ermelo to Deventer

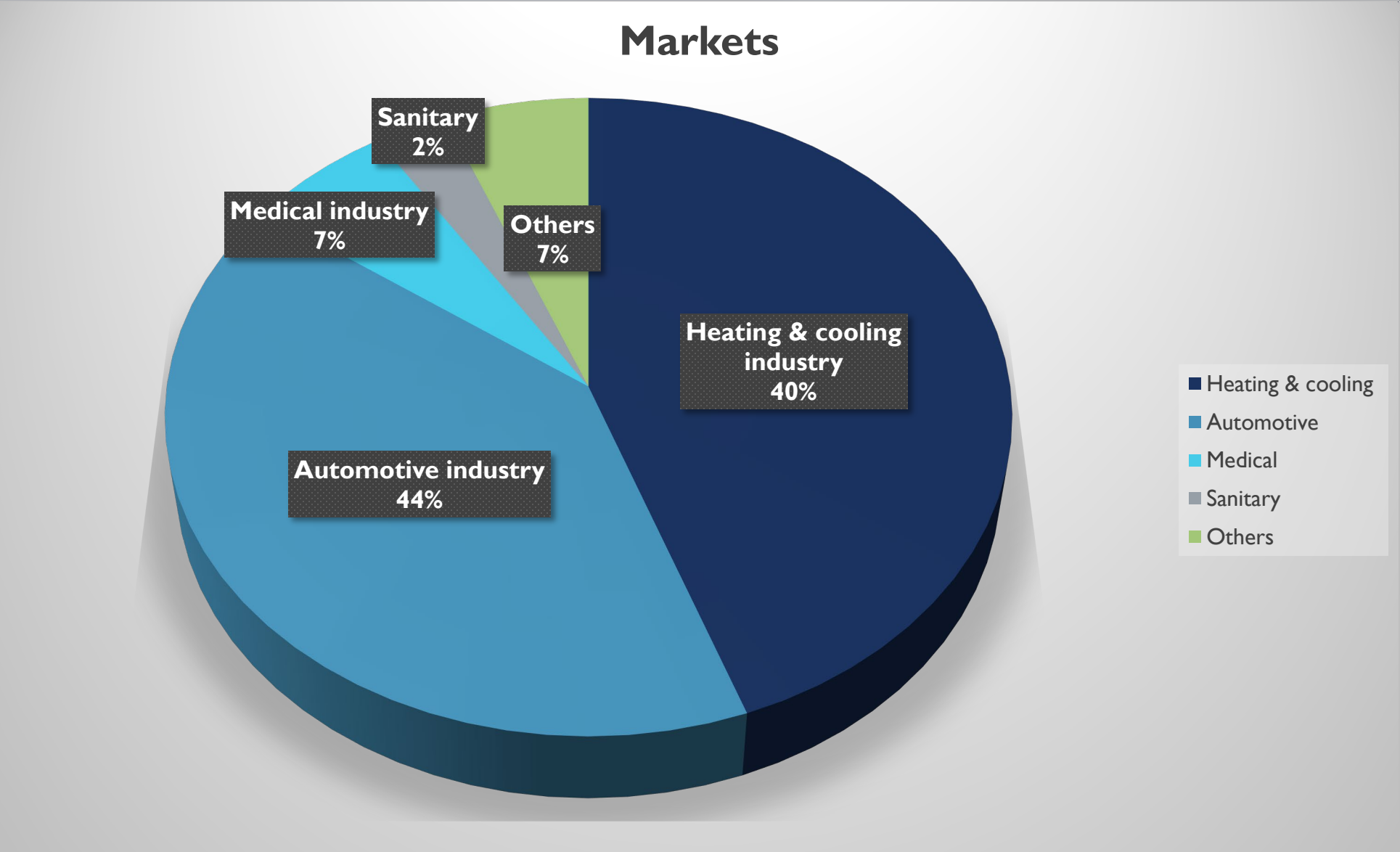


BOLTJES GROUP IN NUMBERS – **TURNOVER (EUR)***

	2020	2021	2022	2023	2024	2025
Boltjes International	3 016 735	3 486 422	5 627 545	6 615 000	5 851 000	5 702 000
Boltjes Serial	3 682 327	4 499 878	5 499 837	7 486 000	6 761 272	5 791 000
Total	6 699 061	7 986 299	11 127 382	14 101 000	12 612 272	11 493 000

*Unconsolidated data

BOLTJES GROUP IN NUMBERS (2025)



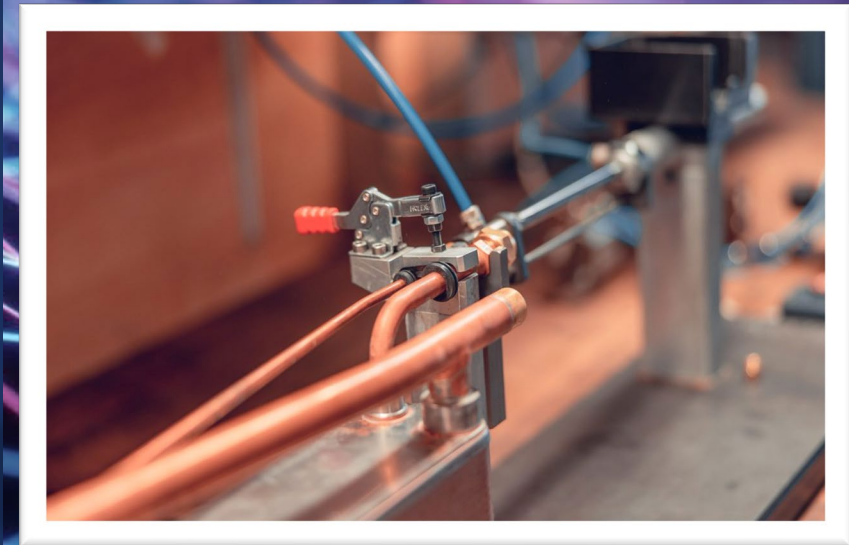
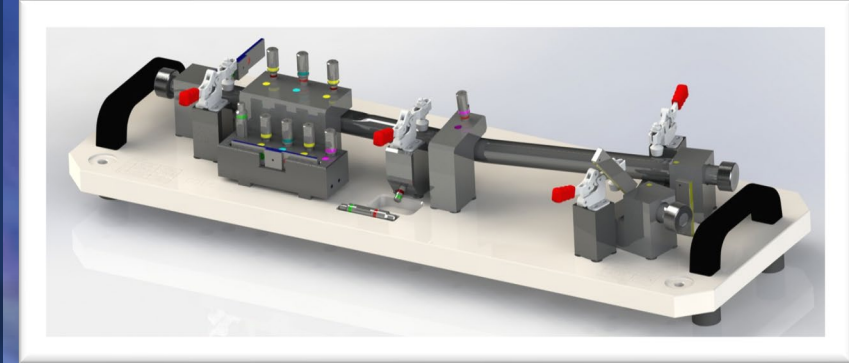
ENGINEERING

- Engineering and development of tools and manufacturing processes is done in-house.
- Boltjes Group is also able to provide support to our customers in the area of design engineering.

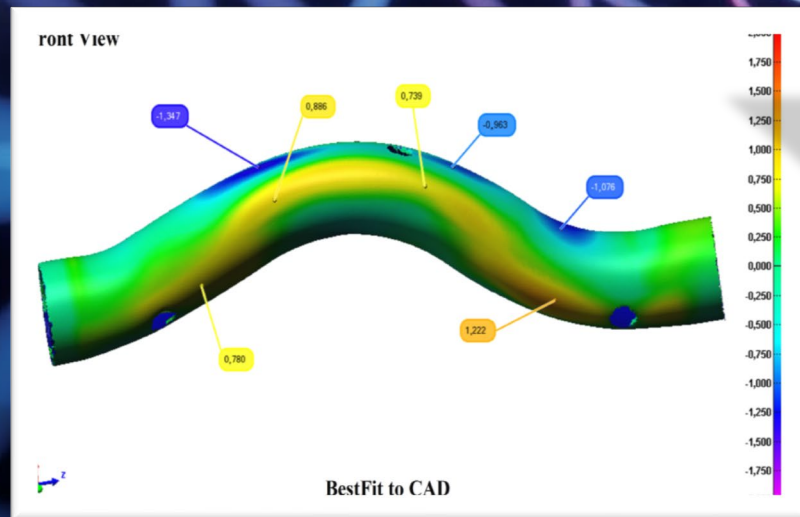
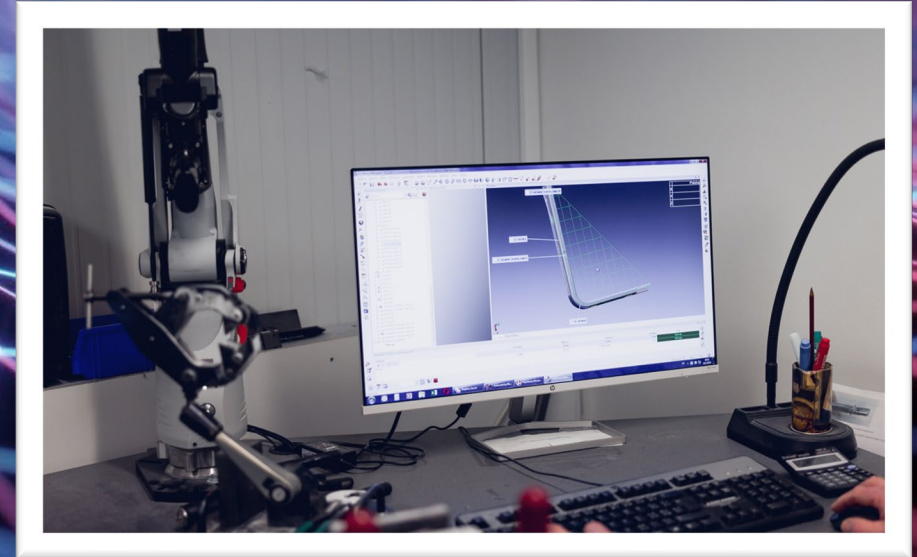
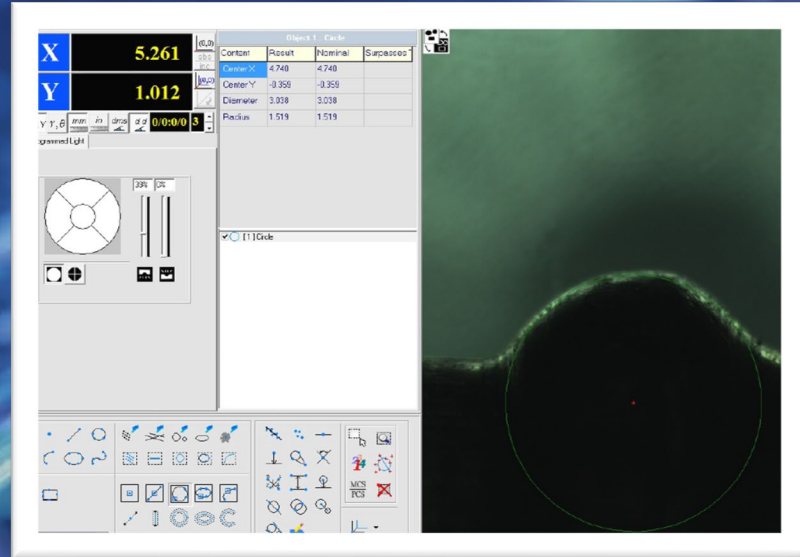


QUALITY TOOLS

- Incoming inspection of purchased materials
- In-line inspection of semi-finished products, frequently using efficient self-made inspection gauges
- Final inspection of finished products



QUALITY TOOLS – 2D/3D MEASURING, 3D SCANNING



QUALITY TOOLS

- **100% leakage test of welded or brazed parts with compressed air (on request by customers)**
- **Statistic process control (SPC)**
- **Implementation of corrective actions**
- **Analysis of complaints**
- **Regular staff training**

QUALITY CERTIFICATES

Our products are manufactured and services provided within implemented and certified quality management systems according to IATF 16949 and ISO 9001.



 **CERTIFICATE** 

This is to certify that

Boltjes International spol. s.r.o.
Lhota 376
549 41 Červený Kostelec
Czech Republic
IATF USI PLSN2

has implemented and maintains a **Quality Management System**.

Scope:
Cutting, bending, forming, welding, soldering, degreasing, pressing, machining of tubes and profiles.

An audit, conducted and documented in a report, has verified that this quality management system fulfills the requirements of the following International Automotive Standard:

IATF 16949:2016
(without product design)

Certificate registration no.	477387 IATF16
Issuing date	2024-08-06
This certificate is valid until	2027-08-05
IATF No.	0536058



2-IAO-QMC-01001

For and on behalf of DQS


Nurani S. Venkatachalam
Director-Corporate Automotive Program, DQS Holding GmbH


Michael Drechsel
Managing Director, DQS Holding GmbH



IATF Contract Office: DQS Holding GmbH, Konrad-Adenauer-Allee 8-10, 61118 Bad Vilbel, Germany
The validity of the certification can only be verified by the QR-code.

2024-01-05



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has implemented and maintains a **Quality Management System**.

Scope:
Cutting, bending, forming, welding, soldering, degreasing, pressing, machining of tubes and profiles.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no.	477387 QM15
Valid from	2024-08-06
Valid until	2027-08-05
Date of certification	2024-08-06



DQS GmbH


Christian Gerling
Managing Director



Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany
Administrative Office: DQS Slovakia s.r.o., Rosinská 8, 010 08 Žilina, Slovakia
The validity of the certification can only be verified by the QR-code.

REFERENCES – AUTOMOTIVE INDUSTRY



BMW X5

REFERENCES – AUTOMOTIVE INDUSTRY



Kia Sportage



Hyundai Tucson

REFERENCES – AUTOMOTIVE INDUSTRY

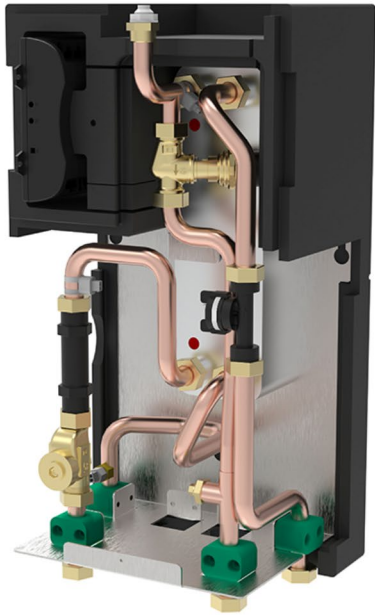


DAF XF



MAN TGX

REFERENCES – HEATING INDUSTRY



Fortes Energy Systems – Aquaheat station



Nefit – Bosch

REFERENCES – MEDICAL INDUSTRY

Boltjes Group has become one of the strategic suppliers to the Czech company Linet, for whom we produce whole sections of unique hospital beds.



LINET – Solido serving table

REFERENCES – OTHER INDUSTRIES



GEBERIT



Bobcat E26

THANK YOU!

