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# BOLTJES GROUP

YOUR COMPLETE PARTNER IN TUBE PROCESSING AND TUBE BENDING

# ABOUT US

- Boltjes Group was founded in 1988 by Mr. Hillebrand Boltjes as a processing tubes and profiles and as a processing sheet metal. These two production operations are independent now.
- Boltjes Group is made up of **Boltjes Serial Production** – the company's registered office being located in Ermelo in the Netherlands, **Boltjes International** - the manufacturing plant in Červený Kostelec in the Czech Republic and a logistics network of warehouses all over the EU.
- Until 2005, 100% of products produced by Boltjes Group was supplier for use in the heating industry. **Expansion of the Boltjes Group is marked by the following milestones →**



# BOLTJES GROUP MILESTONES

- **1998** - Construction of the first part of the industrial hall in Červený Kostelec (Czech Republic)
- **2002** - Construction of the second part of the industrial hall in Červený Kostelec (Czech Republic)
- **2005** - Commencement of the first projects for the automotive and agricultural industries
- **2007** - The registered office of Boltjes Serial Production in the Netherlands was relocated from Amersfoort to Ermelo
- **2008** - First projects in the medical segment
- **2012** - Management buyout by Mr. Ivor Poprach in order to continue and develop the existing business.
- **2012** - New job orders for the sanitary industry
- **2014** - New storage facilities were built in Červený Kostelec (Czech Republic)



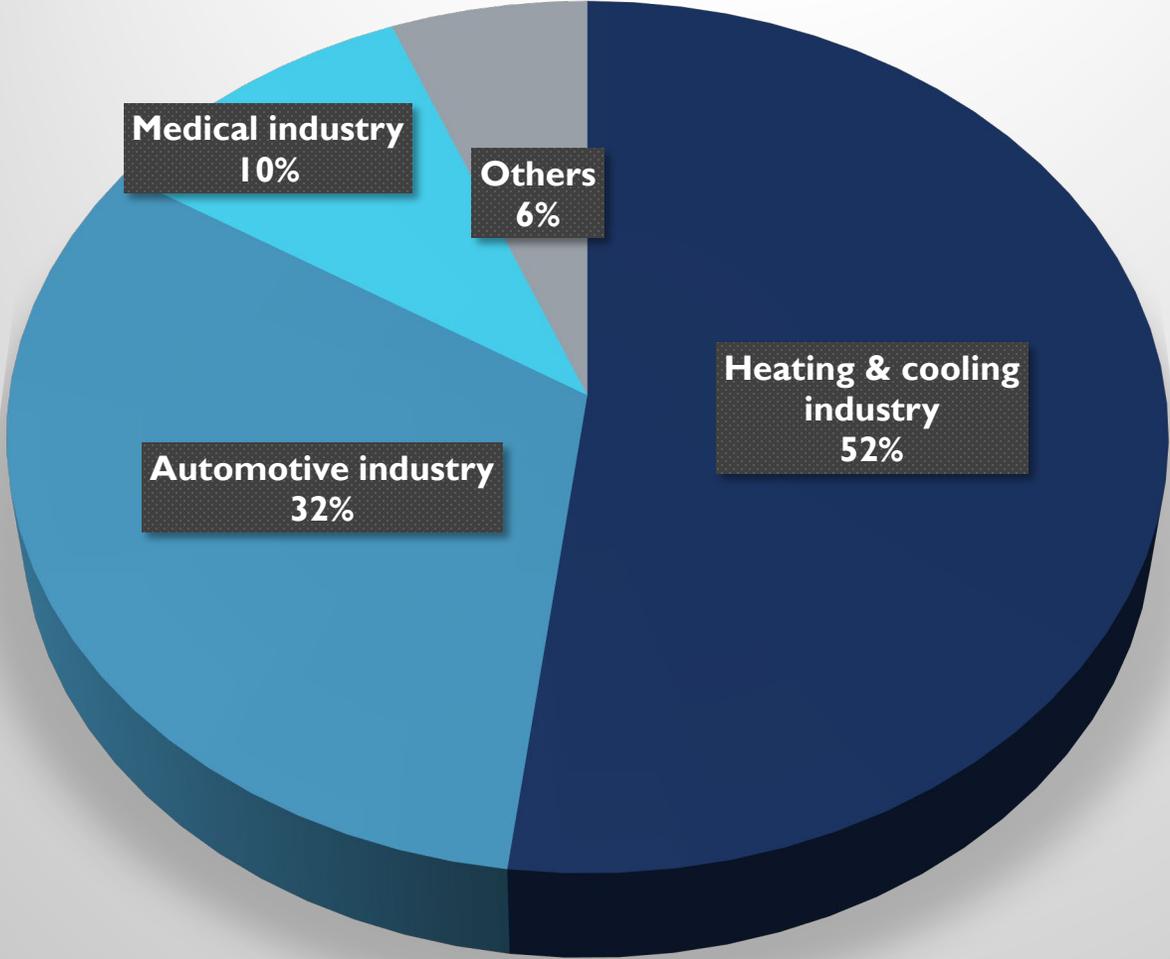
# BOLTJES GROUP IN NUMBERS – **TURNOVER (EUR)\***

	2017	2018	2019	2020	2021	2022
Boltjes International	4 265 268	4 091 469	3 705 596	3 016 735	3 486 422	5 627 545
Boltjes Serial	4 326 571	4 849 796	4 702 041	3 682 327	4 499 878	5 499 837
<b>Total</b>	<b>8 591 839</b>	<b>8 941 265</b>	<b>8 407 637</b>	<b>6 699 061</b>	<b>7 986 299</b>	<b>11 127 382</b>

\*Unconsolidated data

# BOLTJES GROUP IN NUMBERS (2022)

Markets



- Heating & cooling
- Automotive
- Medical
- Others

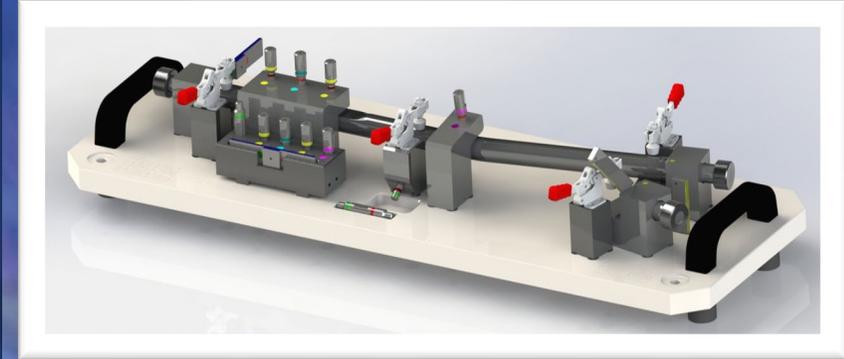
# ENGINEERING

- Engineering and development of tools and manufacturing processes is done in-house.
- Boltjes Group is also able to provide support to our customers in the area of design engineering.

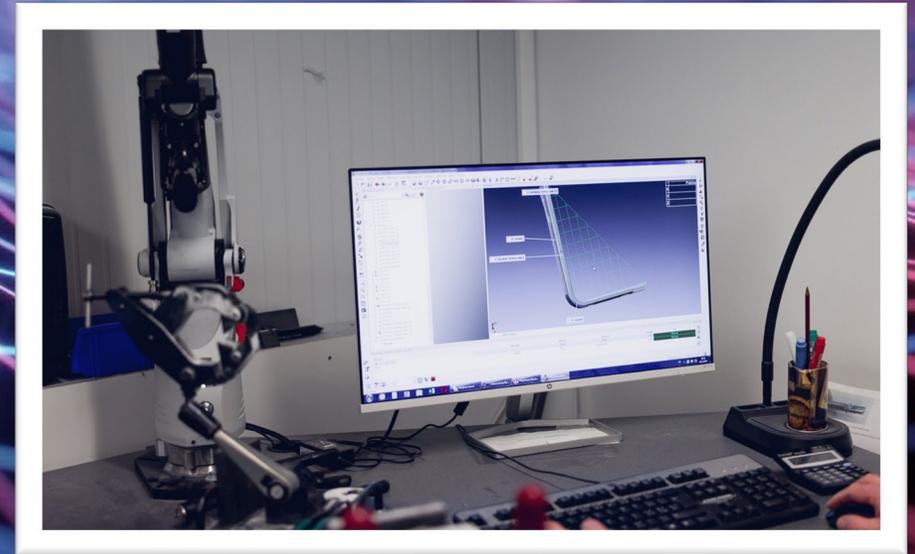
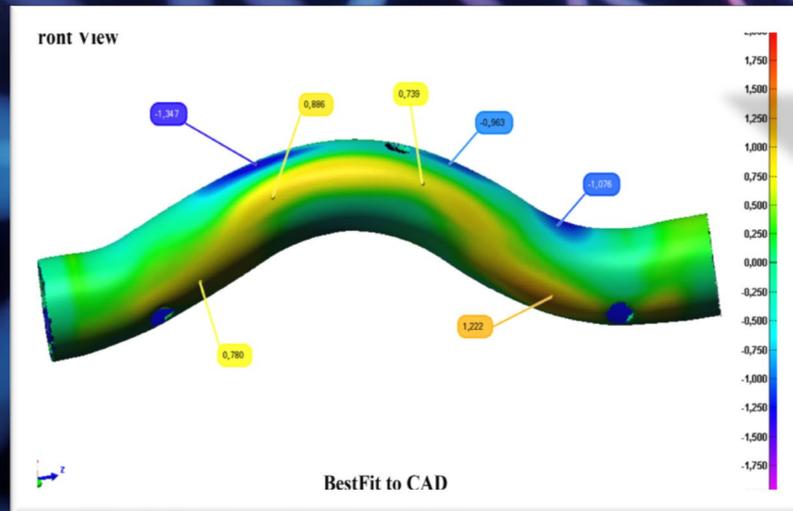
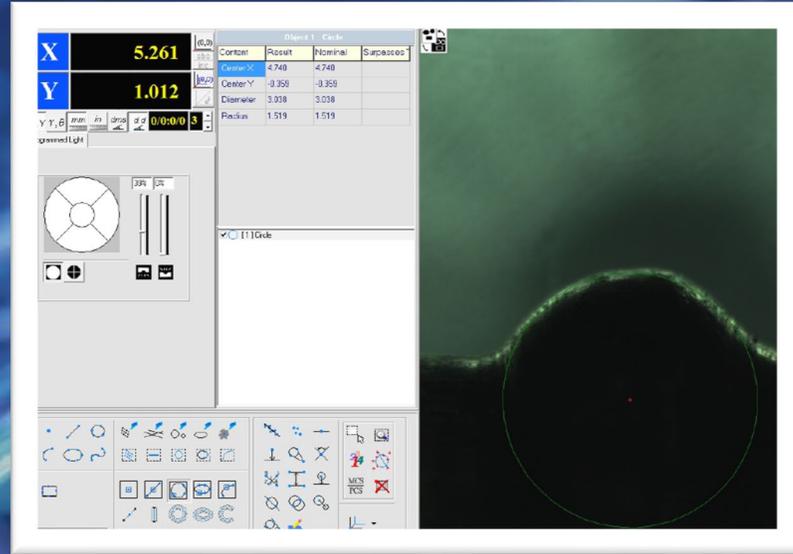


# QUALITY TOOLS

- Incoming inspection of purchased materials
- In-line inspection of semi-finished products, frequently using efficient self-made inspection gauges
- Final inspection of finished products



# QUALITY TOOLS – 2D/3D MEASURING, 3D SCANNING



# QUALITY TOOLS

- **100% leakage test of welded or brazed parts with compressed air (on request by customers)**
- **Statistic process control (SPC)**
- **Implementation of corrective actions**
- **Analysis of complaints**
- **Regular staff training**

# QUALITY CERTIFICATES

Our products are manufactured and services provided within implemented and certified quality management systems according to IATF 16949 and ISO 9001.



## CERTIFICATE

This is to certify that

**Boltjes International spol. s r. o.**  
Lhota 376  
549 41 Cervený Kostelec  
Czech Republic

has implemented and maintains a **Quality Management System**.

Scope:  
Cutting, bending, forming, welding, soldering, degreasing, pressing,  
machining of tubes and profiles.

An audit, conducted and documented in a report, has verified that this quality management system fulfills the requirements of the following International Automotive Standard:

**IATF 16949:2016**  
(without product design)

Certificate registration no.	477387 IATF16
Issuing date	2021-09-10
This certificate is valid until	2024-09-09
IATF No.	0424234



2-IAO-QMC-01001

**For and on behalf of DQS**

  
Nurani S. Venkatachalam  
Director-Corporate Automotive Program, DQS Holding GmbH

  
Michael Drechsel  
Managing Director, DQS Holding GmbH

IATF Contract Office: DQS Holding GmbH, Konrad-Adenauer-Allee 8-10, 61118 Bad Vilbel, Germany

2017-02-09



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Scope:  
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machining of tubes and profiles.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

**ISO 9001 : 2015**

Certificate registration no.	477387 QM15
Valid from	2021-09-10
Valid until	2024-09-09
Date of certification	2021-09-10



**DQS GmbH**

  
Markus Bleher  
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany  
Administrative Office: DQS Holding GmbH, Konrad-Adenauer-Allee 8-10, 61118 Bad Vilbel, Germany

# REFERENCES – AUTOMOTIVE INDUSTRY



New BMW i5

# REFERENCES – AUTOMOTIVE INDUSTRY



Volkswagen ID. Buzz



Mercedes E - Class

# REFERENCES – AUTOMOTIVE INDUSTRY



DAF XF



MAN TGX

# REFERENCES – HEATING INDUSTRY



Fortes Energy Systems – Aquaheat station



Nefit – Bosch

# REFERENCES – MEDICAL INDUSTRY

Boltjes Group has become one of the strategic suppliers to the Czech company Linet, for whom we produce whole sections of unique hospital beds.



LINET – Solido serving table

# REFERENCES – OTHER INDUSTRIES



GEBERIT



Bobcat E26

THANK YOU!

